

STEERING

Part No.	Description.	Plate No.	No. per Unit.	Remarks.
C.3448	STEERING UNIT (COMPLETE WITH DROP-ARM BUT LESS STEERING WHEEL AND CONTROLS)		1	RIGHT HAND DRIVE ONLY
C.3449	STEERING UNIT (COMPLETE WITH DROP-ARM BUT LESS STEERING WHEEL AND CONTROLS)		1	LEFT HAND DRIVE ONLY
158	Column, Outer (28/12/7)	S.1	1	
3957	Steering-Box (complete with Trunnion Bush and Rockershaft Oil Seal Assembly) (S.1/17)	S.2	1	
3968	Column, Inner (S.3/30)	S.3	1	RIGHT HAND DRIVE ONLY
3969	Column, Inner (S.3/31)	S.4	1	LEFT HAND DRIVE ONLY
3962	Main-Nut (complete with Transfer Tube, Tube Retainer, Bolts, Tab Washers and Steel Balls) (Supplied complete only) (S.2/11)	S.4	1	RIGHT HAND DRIVE ONLY
3963	Main-Nut (complete with Transfer Tube, Tube Retainer, Bolts, Tab Washers and Steel Balls) (Supplied complete only) (S.2/14)		1	LEFT HAND ONLY
137	Ball (Steel) between Main Nut and Worm on Inner Column (17/4/1)	S.5	14	
107	Washer, Ball Race, at each end of Inner Column Worm (12/9/1)	S.6	2	
3996	Ball-Race in each end of Steering Box (S.23/1)	S.7	2	
136	Ball (Steel) between Ball-Race and Ball-Race Washer (17/3/1)	S.8	28	
254	Washer, Packing, adjacent to Ball-Races (12/12/1)	S.9	2	
3989	Plate, End, at bottom of Steering Box (S.11/4)	S.10	1	
3984	Gasket, for Steering Box (S.10/6)	S.11	As req'd.	
3986	Shim, between End Plate and Steering Box (S.10/8)	S.12	As req'd.	
262	Stud at each end of Steering Box (13/4/1)	S.13	8	
92	Nut, securing Outer Column and End Plate to Steering Box (11/4/1)	S.14	8	
103	Washer, Spring, under Nuts (12/4/1)	S.15	8	
255	Stud, in End Plate, for Clip Bracket (13/2/2)	S.16	2	
153	Seal, Oil (Felt) between End Plate and Clip Bracket (27/6/1)	S.17	1	
127	Bracket, Clip, on End Plate (S.15/3)	S.18	1	
90	Nut, securing Clip Bracket to End Plate (11/2/1)	S.19	2	
101	Washer, under Nuts (12/2/1)	S.20	2	
82	Bolt, through Clip Bracket (10/1/1)	S.21	1	
89	Nut on Bolt (11/1/1)	S.22	1	
100	Washer, Spring, under Nut (12/1/1)	S.23	1	
3977	Rockershaft (S.7/13)	S.24	1	
4101	Seal, Oil, for Rockershaft (27/9/4)	S.25	1	
3980	Drop-Arm (S.9/20)	S.26	1	RIGHT HAND DRIVE ONLY
3981	Drop-Arm (S.9/21)		1	LEFT HAND DRIVE ONLY
95	Nut, securing Drop-Arm to Rockershaft (11/8/2)	S.27	1	
128	Pin, Split, securing Nut (16/1/2)	S.28	1	
146	Roller, on Spigot of Main Nut (24/5/1)	S.29	1	
3992	Plate, Cover, at top of Steering Box (S.12/9)	S.30	1	RIGHT HAND DRIVE ONLY
3991	Plate, Cover, at top of Steering Box (S.12/8)		1	LEFT HAND DRIVE ONLY
3985	Gasket, between Cover Plate and Steering Box (S.10/7)	S.31	1	
118	Stud, in Steering Box, for Cover Plate (13/3/1)	S.32	3	
91	Nut, securing Cover Plate to Steering Box (11/3/1)	S.33	3	
FG.105/X	Washer, Spring, under Nuts (12/3/1)	S.34	3	
125	Screw, securing Cover Plate to Steering Box (14/3/1)	S.35	1	
149	Screw, in Cover Plate, adjusting Rockershaft (25/8/2)	S.36	1	
96	Nut, locking Adjusting Screw in Cover Plate (11/8/4)	S.37	1	
177	Spring, inside Adjusting Screw (S.6/3)	S.38	1	
84	Bolt, in end of Adjusting Screw, retaining spring (10/6/1)	S.39	1	
144	Plug, Filler, in Cover Plate (21/7/2)	S.40	1	
C.3059	Bracket, Trunnion, securing Steering Unit at lower end	S.41	1	RIGHT HAND DRIVE ONLY
C.3077	Bracket, Trunnion, securing Steering Unit at lower end		1	LEFT HAND DRIVE ONLY
C.1036	Circlip, on upper end of Inner Column, retaining Steering Wheel	S.42	1	
NB.143/23D	Bolt, securing Trunnion Bracket to Chassis Frame	S.43	2	
C.8150/8	Nut on Bolts	S.44	2	
C.3004/4	Washer under Nuts	S.45	2	
C.3766	Grommet (Rubber) for Steering Outer Column	S.46	1	
BD.3145	Plate, retaining Grommet		1	
813	Bracket, supporting Steering Unit		1	
NB.131/23D	Bolt, securing Support Bracket		1	
FW.205/T	Washer, Plain, on Bolt		2	
NN.131/L	Nut on Bolt		1	
C.725	Washer, Shakeproof, under Nut		1	

STEERING

Part No.	Description.	Plate No.	No. per Unit.	Remarks.
C.3949	IDLE LEVER ASSEMBLY		1	RIGHT HAND DRIVE ONLY
C.3950	IDLE LEVER ASSEMBLY		1	LEFT HAND DRIVE ONLY
C.3209	Housing for Screwed Shaft	S.47	1	RIGHT HAND DRIVE ONLY
C.3210	Housing for Screwed Shaft		1	LEFT HAND DRIVE ONLY
C.3204	Plate, Cover, on Top of Housing	S.48	1	
C.3809	Screw, Shakeproof, securing Cover Plate	S.49	4	
C.3795	Plug, Oil Filler, in Cover Plate	S.50	1	
C.3202	Bush, in Housing	S.51	1	
C.3201	Shaft (Screwed) for Idle Lever	S.52	1	
C.3203	Seal (Rubber) in bottom of Housing	S.53	1	
C.3885	Lever, Idle	S.54	1	
C.3625	Nut, securing Idle Lever to Screwed Shaft	S.55	1	Fitted from Chassis No. 660001 to 660014 670001 to 670024
C.3004/4	Washer under Nut	S.56	1	
L.103/7U	Pin, Split, locking Nut	S.57	1	
C.3116/4	Nut, securing Idle Lever to Screwed Shaft		1	
C.2280	Washer, Tab, locking Nut		1	
C.3450	TRACK ROD ASSEMBLY		1	Fitted from Chassis No. 660001 to 660114 670001 to 670388
C.3451	Tube only for Track Rod	S.58	1	
C.3493	> End, Track Rod (L.H. Thread) (complete with Screwed Pin-Plate Ref. 65 and Cover-Plate Ref. 66)	S.59	1	
C.3494	↓ End, Track Rod (R.H. Thread) (complete with Screwed Pin-Plate Ref. 65 and Cover-Plate Ref. 66)	S.60	1	
C.3165	Clamp, securing Ends in Track Rod	S.61	2	
NB.131/10D	Bolt through Clamps	S.62	2	
C.3116/2	Nut on Bolts	S.63	2	
FG.105/X	Washer, Spring, under Nuts	S.64	2	
C.3083	Spring, between Plates and Screwed Pins	S.67	2	
C.3076	Nipple, Grease, on Track Rod Ends (Tec. NA.5703)	S.68	2	
C.3089	Seal (Rubber) between Levers and Track Rod Ends	S.69	2	
C.3625	Nut, securing Drop-Arm and Idle Levers to Screwed Pins	S.70	2	Fitted from Chassis No. 660001 to 660014 670001 to 670024
C.3004/4	Washer under Nuts	S.71	2	
L.103/7U	Pin, Split, locking Nuts		2	Fitted to Chassis No. 660015 to 660114 670025 to 670388
C.3116/4	Nut, securing Drop-Arm and Idle Levers to Screwed Pins		2	
C.2280	Washer, Tab, locking Nuts		2	
C.4138	TRACK ROD ASSEMBLY		1	Fitted to Chassis No. 660115 and subs. 669001 and subs. 670389 and subs. 679001 and subs. 667001 and subs. 677001 and subs.
C.4135	TRACK ROD END ASSEMBLY, R.H.		1	Fitted to Chassis No. 660115 and subs. 669001 and subs. 670389 and subs. 679001 and subs. 667001 and subs. 677001 and subs.
C.4136	TRACK ROD END ASSEMBLY, L.H.		1	
NN.150/L	Nut for Track Rod Ends		2	Fitted to Chassis No. 660115 and subs. 669001 and subs. 670389 and subs. 679001 and subs. 667001 and subs. 677001 and subs.
C.4139	Washer, Tab, under Nuts		2	
C.3070	STEERING CONNECTING TUBE ASSY.		2	Fitted from Chassis No. 660001 to 660227 670001 to 670760
C.3071	Tube only	S.73	2	
C.3063	Ball-Joint Assembly, left hand	S.74	2	
C.3062	Ball-Joint Assembly, right hand	S.75	2	
C.3362	Nipple, Grease, in Retaining Plates (Tec. NA.5798)	S.76	2	
C.3076	Nipple, Grease, in Retaining Plates (Tec. NA.5703)	S.76	2	
C.3020	Seal (Rubber) on Ball-Joints	S.77	4	
C.3165	Clamp, securing Ball-Joints in ends of Steering Connecting Tubes	S.78	4	
NB.131/10D	Bolt through Clamps	S.79	4	
NN.131/L	Nut on Bolts	S.80	4	
FG.105/X	Washer, Spring, under Nuts	S.81	4	
C.3625	Nut, securing Track Rod Ends and Steering Arms to Ball-Joints	S.82	4	
C3004/4	Washer, under Nuts	S.83	4	
L.103/7U	Pin, Split, locking Nuts	S.84	4	

STEERING

Part No.	Description.	Plate No.	No. per Unit.	Remarks.
C.4726	STEERING TIE ROD ASSY., R.H.		1	
C.4727	STEERING TIE ROD ASSY., L.H.		1	
C.3362	Nipple, Grease, on Outer end of Steering Tie Rods (Tecalemit NA.5798)		2	Fitted to Chassis No. 660228 and subs. 669001 and subs. 670761 and subs. 679001 and subs. 667001 and subs. 677001 and subs.
C.3076	Nipple, Grease, on Inner end of Steering Tie Rods (Tecalemit NA.5703)		2	
NN.750/L FW.108/T L.104/10U C.3020	Nut on Steering Tie Rods Washer, Plain, under Nuts Pin, Split, retaining Nuts Seal (Rubber) on ends of Steering Tie Rods		4 4 4 4	
C.3721	STEERING WHEEL (TELESCOPIC)	S.85	1	
C.1037	Screw, Grub, in Steering Wheel	S.86	2	
C.3366	Washer at top and bottom of Telescopic Dust Cover	S.87	2	
C.1024	Cover, Dust (Telescopic)	S.88	1	
C.3386	Washer at bottom of Telescopic Dust Cover	S.89	1	
C.5661	STEERING WHEEL (16" TELESCOPIC)		1	SUPPLIED ONLY WHEN SPECIALLY ORDERED
C.2766	STEERING COLUMN CONTROL (LUCAS 32809/A—CC.1/L7) (For Spares details, see page 86)	S.90	1	
NB.131/12D C.3116/2	Bolt, Stop, for Steering Lock Nut, locking Stop Bolts in position	S.91 S.92	2 4	

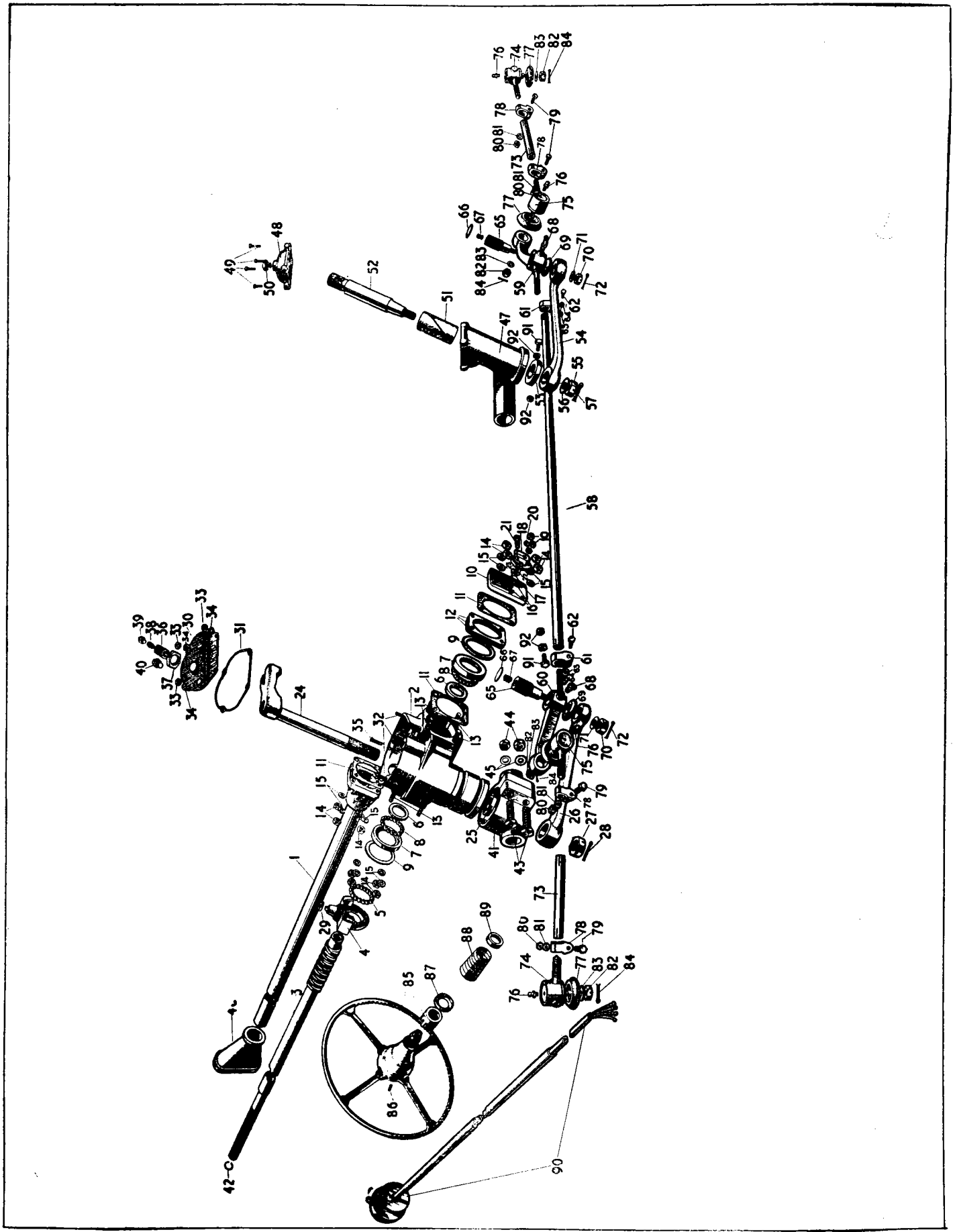


PLATE S